

Work Order ID 62737

October 7, 2010 8:05:57 AM



Page 1

Item ID: D206-628-023

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step LH

Stop



Start Date: 10/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/08/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr

100



DOCUMENT CONTROL

0.00

DC

Document Control

Memo

0.00

Photocopy blue file and type labels as per PPP D206-628-023 CHG 003

S 10/10/08

Hector BG 10-10-07

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

10/10/08 SP 2x

120



QC4- 100% Inspect kits for completeness

0.00

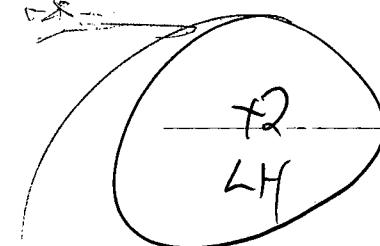
QC

Quality Control

Memo

0.00

S 10/10/08



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Item ID: D206-628-023

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step LH

Stop



Start Date: 10/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 10/08/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

130

Operation
Description

Packaging

Packaging

Packaging

140



QC

Quality Control

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Memo
Identify and pack for shipping as per PPPD206-628-023
Location: _____
PPP Rev: 6

Rej 10/10/12 (2)

10/10/12 AF

*MF
10-10-12*

Picklist Print

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Work Order ID: 62737



Parent Item: D206-628-023



Parent Item Name: Heli-Access-Step LH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D As Per Ecn766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A 		Purchased		No		120	Each	1,662.000	3	6	 10/10/17SL		

Location	Loc Qty	Loc Code
ST245	32	
<u>109061</u>	5	<u>SX</u>
<u>110139</u>	27	<u>lx</u>
ST303	42	
<u>115438</u>	42	
ST350	1588	
<u>114108</u>	14	
<u>114416</u>	12	
<u>114523</u>	2	
<u>115300</u>	560	
<u>115589</u>	1000	

AN4C14A 	Bolt	Purchased		No		120	Each	103.0000	4	8	 10/10/17SL QD		
-------------	------	-----------	--	----	--	-----	------	----------	---	---	-------------------	--	--

Location	Loc Qty	Loc Code
ST358	103	
<u>111902</u>	33	
<u>115767</u>	40	
115835	30	

Picklist Print

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Work Order ID: 62737



Parent Item: D206-628-023



Parent Item Name: Heli-Access-Step LH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

AN4C15A

Purchased

No

120

Each

159.0000

8

16

10/10/75

S2
Bolt

Location	Loc Qty	Loc Code
ST358	159	3
114442	4	3
114523	5	8
115457	50	
115835	100	

AN960C10

NAS1149C0363 R

Purchased

No

120

Each

0.0000

3

6

M113524 10/10/75

WASHER

AN960C416L

Purchased

No

120

Each

276.0000

24

48

WASHER

Location	Loc Qty	Loc Code
FG	44	
104925	44	
ST346	232	
106785	10	16
107008	10	
111359	16	32
112828	155	
69220	41	

Picklist Print

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Work Order ID: 62737



Parent Item: D206-628-023



Parent Item Name: Heli-Access-Step LH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

D2731-7

Manufactured No

120

Each

55.0000

4

8

10/10/10



Mounting Lug

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST420	60996	16	
		16	
ST470	59202	39	
	61653	15	
		24	

D2732

Manufactured No

120

f

224.4157

2

4

10/10/10

Rubber Extrusion

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST412	224.415737		
	43118	2.5	
	56516	221.915737	

(D2732-030) Cut (8) at 3.00"

D2842-041

Manufactured No

120

Each

2.0000

1

2

61045 10/10/10 (2)

Step Assembly, 206 Float

Manufactured No

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST	61045	2	
		2	

D2844-1

Manufactured No

120

Each

1.0000

2

4

61402 10/10/10 (2)

Manufactured No

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST265	52030	1	
		1	

Picklist Print

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Parent Item: D206-628-023



Parent Item Name: Heli-Access-Step LH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

D2844-3

Manufactured No

120 Each

13.0000

1

2

10/10/10



Sz Arm

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST265	13	
61156	3	
61453	10	

D3394-043

Manufactured No

120 Each

31.0000

4

8

10/10/10



SF Lug Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST420	19	
60997	19	
ST475	12	
52331	12	

MS21043-4

Purchased No

120 Each

807.0000

12

24

10/10/10 (2x)

Sz Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FG	40	
104603	40	
ST301	767	
112492	25	
113069	8	
114523	434	
114784	300	

Picklist Print

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Work Order ID: 62737



Parent Item: D206-628-023



Parent Item Name: Heli-Access-Step LH

Start Date: 10/07/10

Required Date: 10/08/10

Start Qty: 2.00

Required Qty: 2.00

NAS1515H3



Purchased

No

120

Each

110.0000

3

6



colcol 78

S+2

Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST277	110	
111268	10	
115675	100	

NAS1515H4L



Purchased

No

120

Each

552.0000

24

48



S+2

WASHER

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	40	
103691	40	
ST277	512	
112492	11	
114236	144	
114265	357	

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-628

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5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-
ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
			1	1	1	D2844-3	ARM
2	2					D2845	ARM
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	AN960C10	WASHER
24	24	24	24	24	24	AN960C416L	WASHER
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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Revision: F

Date: 08.02.07